

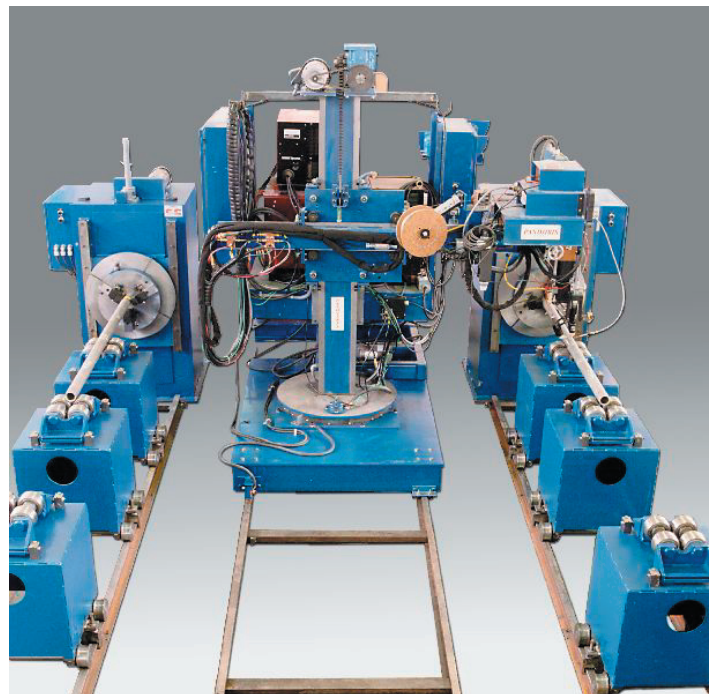
PANDJIRIS

Hot Wire Tig Pipe Welding Station

"1998"

Pandjiris "1998" Hot Wire Tig Pipe Welding Station. A Complete Hot Wire Tig Pipe Welding Station that Includes a Pandjiris 4' x 4' Manipulator on Travel Car, 2 each Pandjiris HS-20PE-VS Headstocks with TJ-20 Chucks, Pandjiris Pipe Supports on Manual Travel Cars, Miller / Jetline Welding Package and a Complete set of 50' Tracks.

- (2) STANDARD MODEL HS-20-VPL, 2,000 LB HEADSTOCK WITH
 - Variable Speed for Standard Headstock
 - High Speed Headstock (*Increases Variable Speed to 0.15 to 3 RPM, Modifications to Drive Train*)
 - Tach Feedback for Headstock
 - Model PT-600 Ground for Headstock
 - Mounting Headstock Pendant Adjacent to Manipulator Controls Power Cable Reel for Headstock Pendant (*Includes Power Cable Reel with Multi-Conductor Cable for 70' of Travel, Based on Two Headstock Pendants*)
- (2) MODEL TJ-20 GRIPPER
- (8) IDLER BUGGY PER JOB NO. 25-3298
- (12) MODIFIED MODEL RRT TRACK FOR IDLER STAND BUGGY
- (1) MODIFIED MODEL DOUBLE 8 MANIPULATOR WITH
 - (1) 4' nominal arc height; 4' horizontal boom stroke at variable speed (*3" to 110" per minute*)
 - (1) Powered Column Rotation
 - (1) Model 61-M Slide - Installed
 - (1) Universal Torch Mounting Bracket
 - (1) Power Source Support Platform
- (1) STANDARD MODEL 3042 TRAVEL CAR WITH
 - (1) speeds ranging from 3 to 135 IPM.
 - (2) Power Cable Reels for 70' of Travel (*Includes One Cable Reel for 460V 3 Ph with wire and no disconnect, and One Reel for Two Weld Gases with Hoses*)
 - (1) Over Travel Limit Switch
 - (1) Ground Shoe
- (7) 10' SECTIONS OF MODEL RRT TRACK



Welding Station

WELDPLUS
WELDING SOLUTIONS

4790 River Road Cincinnati, OH 45233

Toll Free: 800-288-9414

Phone: 513-941-4411 Fax: 513-467-3585

www.weldplus.com

Welding Equipment :

- “1998” Miller Phoenix 456 CC/CV Power Supply, 450 amp, 100% Duty Cycle, Serial #KJ079755
- Miller HF-20-1WG High Frequency Unit
- Bernard 3500 Water Circulator
- Weldcraft WP-27B 500 Amp Water Cooled Tig Torch
- “1998” Jetline Model 9500 Micro Processor System Control Serial #980394
- “1998” Jetline ALC-201-V6T Arc Length Control with 6” Slide Serial #980198
- “1998” Jetline Model 9200 Weld Oscillator Serial #980395 with a 9032-47105 Oscillator Programmer
- Control for Storing up to 4 Programs Serial #980395
- “2003” Jetline Model 98028 Hot Wire Tig Feeder Control Serial #030111 and a HWP-200D Hot Wire Tig Power Supply, Torch & Wire Delivery Bracket
- Thermal arc HE-150 Water Coolant Circulator
- 3” Vertical Cross Slide